

# LIQUID PAINT



## INDIAN MOTORCYCLE PAINT CARE RECOMMENDATIONS:

### Cleaning Painted Surfaces

- To clean heavy deposits use grease cutting dishwashing detergent mixed with water and a soft non-abrasive dirt free cloth. The cleaning solution should be allowed to soak in prior to removal to minimize the need for excessive pressure during wipe down. **This is especially important for Smoke (Matte) finished paints where excessive buffing will polish the surface making it glossier.** Rinse the surface thoroughly with clean water after the deposits have been removed.
- For light deposits on the finish use an ammonia based glass cleaner and a soft non-abrasive dirt free cloth.

### Detailing

- We recommend the use of a gloss sealer to detail the finished paint job. Products internally used by Indian Motorcycle are Biker Wax-Gloss Bike Sealer and Lucas Slick Mist Gloss Intensifier.
- Other forms of non-abrasive automotive wax may be on Indian Motorcycle Gloss paint finishes but are **not recommended for the Smoke (Matte) finished paint.**

### Smoke (Matte) Paint Finishes

- Indian Motorcycles Smoke Finishes (Matte) are different than conventional high gloss finishes in that they will naturally change over time. The low gloss matte finish you see is in the clear coat. Like a pair of your favorite jeans it will burnish or wear in over time as it is rubbed (polished) adding character and personality to the bike based on the way it is used and ridden. The change in appearance over time is a result of polishing which smoothes the outer surface of the matte clear component of the paint job into something more like a conventional gloss clear. The durability of the paint is not affected by age or this burnishing. It is simply a change in cosmetic appearance.
- The smoke finish if scratched, nicked or scuffed may not be buffed out like some glossy clear coats. The smoke finish will become less matte and glossy as it is polished dramatically altering the look of the paint job. A polished out condition can only be repaired by repainting the smoke finish using the recommended matte clear finish. Indian Motorcycle recommends that motorcycle customers consult with their local dealer service representative for direction with respect to paint repair.

# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Arizona Turquoise

PPG NA Custom Formula Report - Date 6/12/2009

### Automotive Refinish Supply

Customer:

Code: INDIAN MOTORCYL

Description: TURQUOISE

MixingScheme: GLOBAL (BC)

PriceCode A

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 1193.9683 g/L

VOC Reg. 5.5316 lbs/gal (662.8337 g/L)

VOC Act. 5.5316 lbs/gal (662.8337 g/L)

Density g/L 1194 g/L

Density lbs/G 9.96 lbs/gal

Volatile% 55.5

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(part)
D753	WHITE	3968.6	3968.6
D797	GREEN	399.3	4367.9
D754	BLUE	729.1	5097.0

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# LIQUID PAINT



On-line Color Formulations

## Indian Motorcycle Dark Water Blue

Source Type	Manufacturer	Color	Paint System/Variant
HONDA	Motor Manufacturers	B546P-A / 915796 - KINETIC BLUE	BC - PRIME

Finish Effect : Mica

915796

Code	Description	Abs.	Cum.	Parts
D977	RED SHADE BLUE	346.7	346.7	
D958	VIOLET PRL	250.5	597.2	
D952	FINE ALUM.	154.1	751.3	
D754	BLUE	154.1	905.4	
D960	RED PEARL	57.8	963.2	
D740	BLACK	28.9	992.1	
D966	TRACE WHITE	15.4	1007.5	
D759	MATT BASE	11.5	1019.0	
Quarts		1		

Rev. Date : 7/26/2006  
Price Code : C  
Lead/Heavy Metals :   
VOC less water less exempts : 5.92 lbs/gal ( 709 g/L )  
VOC actual : 5.92 lbs/gal ( 709 g/L )  
MSDS Number : BC1  
HAPS : 0.55 lbs/gal  
Comments : Use undercoat G7 for maximum hiding

Density (g/l)	955
Density (lbs/gal)	7.97
Volatiles Wgt %	74.3
Water Wgt %	0.0
Exempt Wgt %	0.0
Water Vol %	0.0
Exempt Vol %	0.0

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Indian Red

PPG NA Custom Formula Report - Date 6/12/2009

### Automotive Refinish Supply

Customer:

Code: INDIAN MOTORCYL

Description: RED

MixingScheme: GLOBAL (BC)

PriceCode C

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 966.9386 g/L

VOC Reg. 5.8354 lbs/gal (699.2342 g/L)

VOC Act. 5.8354 lbs/gal (699.2342 g/L)

Density g/L 967 g/L

Density lbs/G 8.07 lbs/gal

Volatile% 72.3

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(pa
D752	RED	1951.5	1951.5
D979	TRANS VIOLET	841.1	2792.6
D779	RED	857.8	3650.4
D756	BLACK	252.6	3903.0
D746	MAGENTA	138.8	4041.8
D753	WHITE	86.1	4127.9

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Ivory Cream

PPG NA Custom Formula Report - Date 6/12/2009

**Automotive Refinish Supply**

Customer

Code: INDIAN MOTORCYC

Description: IVORY

MixingScheme: GLOBAL (BC)

PriceCode A

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 1227.6320 g/L

VOC Reg. 5.4858 lbs/gal (657.3484 g/L)

VOC Act. 5.4858 lbs/gal (657.3484 g/L)

Density g/L 1228 g/L

Density lbs/G 10.25 lbs/gal

Volatile% 53.5

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(pa
D753	WHITE	4466.7	4466.7
D980	TRANS GOLD	693.7	5160.4
D967	TRACE BLACK	42.3	5202.7
D750	OLIVE	38.1	5240.8

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# LIQUID PAINT



On-line Color Formulations

## Indian Motorcycle Maize Yellow

Source Type	Manufacturer	Color	Paint System/Variant
CHRYSLER	Motor Manufacturers	695, CY3, PY3 / 906990 - CLASSIC YELLOW	BC - PRIME

Finish Effect :Solid

906990

Code	Description	Abs.	Cum.	Parts <input type="button" value="▼"/>
D753	WHITE	985.5	985.5	
D750	OLIVE	118.2	1103.7	
D744	YELLOW	74.9	1178.6	
D778	YELLOW	71.0	1249.6	
D967	TRACE BLACK	31.6	1281.2	
Quarts <input type="button" value="▼"/>		1		

Rev. Date : 2/16/2004  
Price Code : A  
Lead/Heavy Metals :   
VOC less water less exempts : 5.51 lbs/gal ( 660 g/L )  
VOC actual : 5.51 lbs/gal ( 660 g/L )  
MSDS Number : BC1  
HAPS : 0.64 lbs/gal  
Comments : Use undercoat G1 for maximum hiding

Density (g/l)	1,201
Density (lbs/gal)	10.02
Volatiles Wgt %	55.0
Water Wgt %	0.0
Exempt Wgt %	0.0
Water Vol %	0.0
Exempt Vol %	0.0

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Midnight Blue Metallic

PPG NA Custom Formula Report - Date 6/12/2009

**Automotive Refinish Supply**

Customer: \_\_\_\_\_

Code: INDIAN MOTORCYC

Description: BLUE PEARL

MixingScheme: GLOBAL (BC)

PriceCode B

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Year: \_\_\_\_\_

Plate: \_\_\_\_\_

Notes: \_\_\_\_\_

Makes 1 U.S. Gallons

Density 955.5186 g/L

VOC Reg. 5.8383 lbs/gal (699.5807 g/L)

VOC Act. 5.8383 lbs/gal (699.5807 g/L)

Density g/L 956 g/L

Density lbs/G 7.97 lbs/gal

Volatile% 73.2

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(pa
D981	INTENSE VIOLET	1274.3	1274.3
D776	BLUE	1281.4	2555.7
D943	BLUE PEARL	669.2	3224.9
D759	Flattening Base	491.2	3716.1
D740	BLACK	291.9	4008.0
D966	TRACE WHITE	35.6	4043.6
D778	YELLOW	35.6	4079.2

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# LIQUID PAINT



On-line Color Formulations

## Indian Motorcycle Plains Sky Blue

Source Type	Manufacturer	Color	Paint System/Variant
HYUNDAI	Motor Manufacturers	2B / 911879 - ICE BLUE, SKY BLUE	BC - PRIME

Additional Information	Location	Usage
NA Variant System	HYU207 BLU	Body

Finish Effect : Metallic

911879

Code	Description	Abs.	Cum.	Parts
D770	FINE ALUM.	1923.2	1923.2	
D952	FINE ALUM.	1451.9	3375.1	
D754	BLUE	247.2	3622.3	
D759	MATT BASE	196.4	3818.7	
D966	TRACE WHITE	168.6	3987.3	
D740	BLACK	39.3	4026.6	
D981	INTENSE VIOLET	31.6	4058.2	
Gallons		1		

Rev. Date : 8/5/2005  
Price Code : B  
Lead/Heavy :   
Metals :   
VOC less water : 6.03 lbs/gal ( 723 g/L )  
less exempts : 6.03 lbs/gal ( 723 g/L )  
VOC actual : BC1  
MSDS Number : 0.55 lbs/gal  
HAPS : Use undercoat G1  
Comments : for maximum hiding

Density (g/l)	951
Density (lbs/gal)	7.93
Volatiles Wgt %	76.0
Water Wgt %	0.0
Exempt Wgt %	0.0
Water Vol %	0.0
Exempt Vol %	0.0

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Starlight Silver Formerly Smoke Silver Metallic

PPG NA Custom Formula Report - Date 6/12/2009

### Automotive Refinish Supply

Customer:

Code: INDIAN MOTORCYC

Description: SILVER

MixingScheme: GLOBAL (BC)

PriceCode

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 950.5966 g/L

VOC Reg. 5.9736 lbs/gal (715.7950 g/L)

VOC Act. 5.9736 lbs/gal (715.7950 g/L)

Density g/L 951 g/L

Density lbs/G 7.93 lbs/gal

Volatile% 75.3

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(pa
D953	CRS. ALUM.	3779.4	3779.4
D759	Flattening Base	229.1	4008.5
D966	TRACE WHITE	30.5	4039.0
D959	WHITE	19.1	4058.1

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Thunder Black

PPG NA Formula Report - Date 10/6/2009

### Automotive Refinish Supply

Customer # 1000

Source Type Motor Manufacturers

Manufacturer GM (N AMERICA)

OEM Code

20,41,41U,GBA,WA142,WA848,WA8555,WA9315,WAEQ8555

Brand Code 9835

Description BLACK

Variant PRIME

Mixing Scheme GLOBAL (BC)

Price Code A

Revision Date 2/2/2000

Comments Use undercoat G7 for maximum hiding

Color Box Location

NA Variant System

GM400 BLK

### Notes:

Layer Main Layer 9835

MSDS BC1

Makes 1 U.S. Quart

Density 954 g/L

VOC Reg. 5.82 lbs/gal (697 g/L)

VOC Act. 5.82 lbs/gal (697 g/L)

Density g/L 954 g/L

Density lbs/G 7.96 lbs/gal

Volatile% 73.1

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(part)
D740	BLACK	1018.0	1018.0

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Warrior Green

PPG NA Custom Formula Report - Date 6/12/2009

**Automotive Refinish Supply**

Customer:

Code: INDIAN MOTORCYC

Description: OLIVE DRAB

MixingScheme: GLOBAL (BC)

PriceCode

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 1136.6857 g/L

VOC Reg. 5.5679 lbs/gal (667.1775 g/L)

VOC Act. 5.5679 lbs/gal (667.1775 g/L)

Density g/L 1137 g/L

Density lbs/G 9.49 lbs/gal

Volatile% 58.7

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(part)
D753	WHITE	2126.9	2126.9
D778	YELLOW	1733.3	3860.2
D740	BLACK	808.1	4668.3
D794	YELLOW	142.4	4810.7
D754	BLUE	41.9	4852.6

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Warrior Silver

PPG NA Custom Formula Report - Date 10/6/2009

### Automotive Refinish Supply

Customer:

Code: INDIAN MOTORCYC

Description: SMOKE SILVER

MixingScheme: GLOBAL (BC)

PriceCode

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallon

Density 951 g/L

VOC Reg. 6.04 lbs/gal (724 g/L)

VOC Act. 6.04 lbs/gal (724 g/L)

Density g/L 951 g/L

Density lbs/G 7.94 lbs/gal

Volatile% 76.1

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(part)
D767	FINE ALUM.	3655.3	3655.3
D740	BLACK	185.8	3841.1
D754	BLUE	50.7	3891.8
D959	WHITE	168.9	4060.7

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Willow Green

PPG NA Custom Formula Report - Date 6/12/2009

**Automotive Refinish Supply**

Customer:

Code: INDIAN MOTORCYC

Description: GREEN

MixingScheme: GLOBAL (BC)

PriceCode

Manufacturer:

Model:

Year:

Plate:

Notes:

Makes 1 U.S. Gallons

Density 1176.8485 g/L

VOC Reg. 5.5258 lbs/gal (662.1353 g/L)

VOC Act. 5.5258 lbs/gal (662.1353 g/L)

Density g/L 1177 g/L

Density lbs/G 9.82 lbs/gal

Volatile% 56.3

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(pa
D753	WHITE	3187.8	3187.8
D778	YELLOW	1042.4	4230.2
D740	BLACK	149.8	4380.0
D797	GREEN	452.7	4832.7
D779	RED	191.3	5024.0

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# LIQUID PAINT



Formula (1/1)

## Indian Motorcycle Winter White

PPG NA Custom Formula Report - Date 6/12/2009

### Automotive Refinish Supply

Customer:

Code: INDIAN MOTORCYC

Description: WHITE

MixingScheme: GLOBAL (BC)

PriceCode A

Manufacturer:

Model:

Year:

Plate:

Notes: BC + D743

Makes 1 U.S. Gallons

Density 1280.1176 g/L

VOC Reg. 5.3994 lbs/gal (646.9849 g/L)

VOC Act. 5.3994 lbs/gal (646.9849 g/L)

Density g/L 1280 g/L

Density lbs/G 10.68 lbs/gal

Volatile% 50.5

Water 0.0

Ex Solv Wgt 0.0

Water Vol% 0.0

Ex Solv Vol% 0.0

SKU	Description	Inc.(part)	Cum.(part)
D753	WHITE	5374.2	5374.2
D967	TRACE BLACK	75.5	5449.7
156D743	Global Basecoat	15.1	5464.8

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